

Shp Tues 02/8

Work Order ID 72566

Friday, July 29, 2011 12:52:03 PM



Page 1

Item ID: D412-702-071

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 7/29/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 8/2/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| IIN-D412-702-3 | A | | | | | | | | |

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPD412-702-071 CHG001

Suloslor

ck for B6r 11/08/02

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

P4/8/2 (5)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Suloslor

(x5)

Picklist Print

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Work Order ID: 72566

Parent Item: D412-702-071

Parent Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 7/29/2011

Required Date: 8/2/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 11.03.01 new issue DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|---------------------------|--|--------------|----|--|--|-----|------|---------|---|---|--|--|--|
| D4305-041 | | Manufactured | No | | | 110 | Each | 18.0000 | 1 | 5 | | | |
| Shoulder Harness Assembly | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|----|--|
| ST263 | 10 | |
| 67348 | 10 | |
| ST272A | 8 | |
| 69330 | 8 | |

67348

| | | | | | | | | | | | | | |
|--------|--|-----------|----|--|--|-----|------|----------|---|----|--|--|--|
| AN3-4A | | Purchased | No | | | 110 | Each | 581.0000 | 4 | 20 | | | |
| Bolt | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|-----|--|
| ST350 | 581 | |
| 104291 | 281 | |
| 104625 | 300 | |

104291

| | | | | | | | | | | | | | |
|--------|--|-----------|----|--|--|-----|------|----------|---|----|--|--|--|
| AN3-6A | | Purchased | No | | | 110 | Each | 270.0000 | 2 | 10 | | | |
| Bolt | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|-----|--|
| ST351 | 270 | |
| 117441 | 270 | |

117441

| | | | | | | | | | | | | | |
|--------|--|-----------|----|--|--|-----|------|----------|---|----|--|--|--|
| AN3-7A | | Purchased | No | | | 110 | Each | 242.0000 | 2 | 10 | | | |
| Bolt | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|-----|--|
| ST351 | 242 | |
| 117313 | 42 | |
| 117872 | 200 | |

117313

4/8/2 (S)

Picklist Print

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Work Order ID: 72566

Parent Item: D412-702-071

Parent Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 7/29/2011

Required Date: 8/2/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0332J

Purchased

No

110

Each

2,691.000

14

70



Washer

Location

Loc Qty

Loc Code

ST297

1584

117087

1584

ST298

1107

105793

12

118078

95

118384

1000

117087

NAS1149D0363J

Purchased

No

110

Each

2,652.000

8

40



Washer

Location

Loc Qty

Loc Code

ST298

2652

117505

282

117601

370

118077

2000

117505

MS21042L3

Purchased

No

110

Each

2,275.000

8

40



Nut

Location

Loc Qty

Loc Code

ST300

2275

117441

521

117601

400

117885

354

118451

1000

117441

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Shop Packet Print

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25.32 Parts Lists for Dart Pilot/Co-Pilot Shoulder Harness Kits

| QTY -071 | Part Number | Description |
|-------------|--------------|--|
| X | D412-702-071 | Dart Pilot/Co-Pilot Shoulder Harness Kit |
| 1 | D4305-041 | SHOULDER HARNESS ASSEMBLY |
| 1* | D4305-1 | BUCKLE HALF |
| 1* | D4305-3 | CONNECTOR HALF |
| 1* | D4305-5 | SHOULDER HARNESS |
| 4 | AN3-4A | BOLT |
| 2 | AN3-6A | BOLT |
| 2 | AN3-7A | BOLT |
| 14 | AN960JD10L | WASHER (OR NAS1149D0332J) |
| 8 | AN960JD10 | WASHER (OR NAS1149D0363J) |
| 8 | MS21042L3 | NUT |

* Denotes that part is included in assembly above

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25-00-00

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